

PHB Education

**Government Exam and D. Pharm Exit Exam Preparation
Questions Bank**

Subject: *Pharmaceutics*

Chapter 5 : *Size Separation*

Section 1: *Introduction to Size Separation*

1. Size separation is also called —

- A) Sifting
- B) Sieving
- C) Grading
- D) All of the above

Answer: D) All of the above

2. The purpose of size separation is to obtain —

- A) Uniform particle size
- B) Color variation
- C) Different drug tastes
- D) Drug solubility

Answer: A) Uniform particle size

3. Size separation is commonly used after —

- A) Mixing
- B) Size reduction
- C) Drying
- D) Sterilization

Answer: B) Size reduction

4. Size separation is based on —

- A) Particle size
- B) Density
- C) Magnetic property
- D) Temperature

Answer: A) Particle size

5. The process of separating particles based on their size using sieves is known as —

- A) Sieving
- B) Grinding
- C) Milling
- D) Compression

Answer: A) Sieving

6. Sieving is a type of —
- A) Mechanical operation
 - B) Chemical process
 - C) Biological process
 - D) None

Answer: A) Mechanical operation

7. The efficiency of size separation depends on —
- A) Load on sieve
 - B) Sieve mesh size
 - C) Time of sieving
 - D) All of the above

Answer: D) All of the above

8. The main equipment used for size separation is —
- A) Sieve shaker
 - B) Cyclone separator
 - C) Elutriator
 - D) All of the above

Answer: D) All of the above

9. The purpose of sieving is to —
- A) Separate particles by size
 - B) Mix powders
 - C) Dry powders
 - D) Heat powders

Answer: A) Separate particles by size

10. Size separation is also known as —
- A) Classification
 - B) Extraction
 - C) Precipitation
 - D) Drying

Answer: A) Classification

Section 2: Official Standards for Powders

11. **Pharmacopoeias** classify powders based on —
- A) Sieve size
 - B) Density

C) Shape

D) Weight

Answer: A) Sieve size

12. Official standards for powders are given in —

A) Indian Pharmacopoeia

B) British Pharmacopoeia

C) USP

D) All of the above

Answer: D) All of the above

13. **Coarse powder** passes through —

A) Sieve No. 10

B) Sieve No. 22

C) Sieve No. 44

D) Sieve No. 85

Answer: A) Sieve No. 10

14. **Moderately coarse powder** passes through —

A) Sieve No. 22

B) Sieve No. 30

C) Sieve No. 40

D) Sieve No. 44

Answer: A) Sieve No. 22

15. **Moderately fine powder** passes through —

A) Sieve No. 44

B) Sieve No. 60

C) Sieve No. 85

D) Sieve No. 120

Answer: A) Sieve No. 44

16. **Fine powder** passes through —

A) Sieve No. 85

B) Sieve No. 60

C) Sieve No. 120

D) Sieve No. 10

Answer: B) Sieve No. 60

17. **Very fine powder** passes through —

A) Sieve No. 85

B) Sieve No. 120

C) Sieve No. 200

D) Sieve No. 300

Answer: B) Sieve No. 120

18. Microfine powder is also called —

A) Micronized powder

B) Coarse powder

C) Granule

D) Fine powder

Answer: A) Micronized powder

19. Granules are larger than —

A) Powders

B) Crystals

C) Tablets

D) Pellets

Answer: A) Powders

20. The term “Sieve Number” indicates —

A) Number of openings per linear inch

B) Size of opening

C) Thickness of sieve

D) Weight of sieve

Answer: A) Number of openings per linear inch

Section 3: Sieves and Their Standards

21. Indian Standard Sieves (ISS) are based on —

A) British Standard Sieves (BSS)

B) American Standard Sieves (ASTM)

C) German Standard

D) ISO

Answer: A) British Standard Sieves (BSS)

22. Sieve number is inversely proportional to —

A) Mesh size

B) Aperture size

C) Thickness

D) Surface area

Answer: B) Aperture size

23. The **U.S. Standard sieve number** system is given by —

- A) ASTM
- B) ISO
- C) WHO
- D) FDA

Answer: A) ASTM

24. **Mesh** means —

- A) Number of openings per inch
- B) Diameter of particles
- C) Surface area
- D) None

Answer: A) Number of openings per inch

25. The **sieve shaker** provides —

- A) Vibratory motion
- B) Rotary motion
- C) Gyrotory motion
- D) All of the above

Answer: D) All of the above

26. Sieve apertures are usually made of —

- A) Brass
- B) Bronze
- C) Stainless steel
- D) All of the above

Answer: D) All of the above

27. The **sieve frame** is usually made of —

- A) Brass or wood
- B) Iron
- C) Plastic
- D) Aluminum only

Answer: A) Brass or wood

28. The sieve series used in India is based on —

- A) IS:460
- B) IP:202
- C) BP:505
- D) USP:301

Answer: A) IS:460

29. **Sieve analysis** is a method to —

- A) Measure particle size distribution
- B) Dry powder
- C) Mix powders
- D) Measure powder density

Answer: A) Measure particle size distribution

30. Sieves are arranged in order of —

- A) Decreasing aperture size
- B) Increasing aperture size
- C) Random order
- D) Mesh thickness

Answer: A) Decreasing aperture size

Section 4: Sieving Method

31. The **sieving method** separates particles based on —

- A) Size
- B) Density
- C) Color
- D) Shape

Answer: A) Size

32. The **top sieve** retains —

- A) Largest particles
- B) Smallest particles
- C) Medium particles
- D) None

Answer: A) Largest particles

33. The **bottom sieve** collects —

- A) Finer particles
- B) Coarser particles
- C) Irregular particles
- D) Heavy particles

Answer: A) Finer particles

34. The **time of sieving** depends on —

- A) Material load
- B) Particle shape

C) Vibration speed

D) All of the above

Answer: D) All of the above

35. **Sieving** can be performed —

A) Wet

B) Dry

C) Both

D) None

Answer: C) Both

36. The **wet sieving method** is used for —

A) Fine particles

B) Sticky powders

C) Both A and B

D) Coarse powders

Answer: C) Both A and B

37. The **sieve shaker** gives —

A) Uniform motion

B) Random motion

C) Irregular vibration

D) None

Answer: A) Uniform motion

38. The **cumulative weight fraction** helps in —

A) Particle size distribution curves

B) Density measurement

C) Flow test

D) Moisture content

Answer: A) Particle size distribution curves

39. **Sieve blinding** occurs when —

A) Holes are blocked

B) Powder sticks to sieve

C) Both A and B

D) None

Answer: C) Both A and B

40. **Sieving efficiency** is improved by —

A) Brushing

B) Ultrasonic vibration

C) Shaking

D) All of the above

Answer: D) All of the above

Section 5: Cyclone Separator

41. Cyclone separator works on —

- A) Centrifugal force
- B) Gravity
- C) Impact
- D) Compression

Answer: A) Centrifugal force

42. Cyclone separator is used for —

- A) Gas–solid separation
- B) Liquid–liquid separation
- C) Solid–solid separation
- D) None

Answer: A) Gas–solid separation

43. The shape of cyclone separator is —

- A) Conical
- B) Cylindrical
- C) Spherical
- D) Cuboidal

Answer: A) Conical

44. The **dust-laden air** enters cyclone separator —

- A) Tangentially
- B) Perpendicularly
- C) Vertically
- D) From top only

Answer: A) Tangentially

45. In cyclone separator, **heavy particles** —

- A) Move toward wall
- B) Move to center
- C) Float in air
- D) Exit with air

Answer: A) Move toward wall

46. **Fine particles** in a cyclone separator —

- A) Escape through the top outlet
- B) Settle at bottom
- C) Stick to wall
- D) Get trapped in filter

Answer: A) Escape through the top outlet

47. Cyclone separators are used in —

- A) Dust removal systems
- B) Powder collection
- C) Air purification
- D) All of the above

Answer: D) All of the above

48. The **efficiency** of cyclone separator depends on —

- A) Particle size
- B) Air velocity
- C) Design of cone
- D) All of the above

Answer: D) All of the above

49. The **main principle** of cyclone separator is —

- A) Centrifugal action
- B) Filtration
- C) Adsorption
- D) Sedimentation

Answer: A) Centrifugal action

50. Cyclone separators are **not suitable** for —

- A) Very fine particles ($<5 \mu\text{m}$)
- B) Coarse dusts
- C) Powders
- D) Granules

Answer: A) Very fine particles ($<5 \mu\text{m}$)

Section 6: Air Separator

51. Air separator works on the principle of —

- A) Centrifugal force
- B) Air drag and gravity

- C) Impact
- D) Compression

Answer: B) Air drag and gravity

52. The air separator is used to separate —

- A) Fine from coarse particles
- B) Liquids from gases
- C) Gases from solids
- D) None

Answer: A) Fine from coarse particles

53. The separation in air separator depends on —

- A) Particle size and density
- B) Color
- C) Shape
- D) Odor

Answer: A) Particle size and density

54. In an air separator, **fine particles** are carried by —

- A) Air stream
- B) Centrifugal action
- C) Magnetic field
- D) Filter

Answer: A) Air stream

55. **Coarse particles** in air separator —

- A) Fall down
- B) Stay suspended
- C) Stick to walls
- D) Pass with air

Answer: A) Fall down

56. Air separator is also called —

- A) Classifier
- B) Collector
- C) Mixer
- D) Feeder

Answer: A) Classifier

57. Air separators are commonly used in —

- A) Cement industry
- B) Pharmaceutical industry
- C) Powder coating

D) All of the above

Answer: D) All of the above

58. The **air velocity** in an air separator should be —

A) Optimum for separation

B) Maximum

C) Minimum

D) None

Answer: A) Optimum for separation

59. **Efficiency** of air separator depends on —

A) Air flow rate

B) Particle size

C) Geometry

D) All of the above

Answer: D) All of the above

60. Air separators are **not suitable** for —

A) Sticky powders

B) Dry powders

C) Coarse particles

D) None

Answer: A) Sticky powders

Section 7: Elutriation Method

61. The **Elutriation method** separates particles based on —

A) Size and density

B) Color

C) Shape

D) Texture

Answer: A) Size and density

62. Elutriation involves the use of —

A) Fluid (air or water)

B) Heat

C) Vacuum

D) Electricity

Answer: A) Fluid (air or water)

63. In elutriation, the **fluid velocity** is adjusted so that —

- A) Small particles rise, large fall
- B) Large particles rise
- C) Both settle together
- D) None

Answer: A) Small particles rise, large fall

64. The **terminal velocity** is —

- A) Velocity at which particles remain suspended
- B) Minimum settling speed
- C) Maximum air velocity
- D) None

Answer: A) Velocity at which particles remain suspended

65. Elutriation method is a type of —

- A) Fluid classification
- B) Filtration
- C) Mixing
- D) Crushing

Answer: A) Fluid classification

66. Elutriation column is generally —

- A) Vertical
- B) Horizontal
- C) Conical
- D) Spherical

Answer: A) Vertical

67. In elutriation, **finer particles** —

- A) Rise with fluid
- B) Fall rapidly
- C) Settle first
- D) Stick to walls

Answer: A) Rise with fluid

68. Elutriation is used for —

- A) Classification of powders
- B) Drying powders
- C) Heating powders
- D) Mixing liquids

Answer: A) Classification of powders

69. The **fluid used** in elutriation may be —

- A) Air or water
- B) Steam
- C) Oil
- D) Alcohol

Answer: A) Air or water

70. Elutriation is **not suitable** for —

- A) Sticky powders
- B) Granules
- C) Dusts
- D) Fine particles

Answer: A) Sticky powders

Section 8: Applications and General Concepts

71. Size separation helps to obtain —

- A) Uniform granules for tableting
- B) Even coating
- C) Proper dissolution
- D) All of the above

Answer: D) All of the above

72. It ensures —

- A) Uniform mixing
- B) Controlled drug release
- C) Quality assurance
- D) All of the above

Answer: D) All of the above

73. Sieving is generally carried out for —

- A) Dry powders
- B) Liquids
- C) Gases
- D) Semisolids

Answer: A) Dry powders

74. **Air classifier** is another name for —

- A) Air separator
- B) Cyclone separator

C) Elutriator

D) None

Answer: A) Air separator

75. The **main principle** in cyclone and air separator is —

A) Centrifugal action

B) Shearing

C) Cutting

D) Impact

Answer: A) Centrifugal action

76. **Particle size analysis** is important in —

A) Tablets and suspensions

B) Emulsions

C) Aerosols

D) All of the above

Answer: D) All of the above

77. The **sieving method** gives —

A) Weight distribution

B) Size range

C) Mean diameter

D) All of the above

Answer: D) All of the above

78. **Wet sieving** is useful when —

A) Fine particles tend to agglomerate

B) Powders are hydrophobic

C) Powders are coarse

D) Powders are volatile

Answer: A) Fine particles tend to agglomerate

79. The **percentage weight retained** helps to —

A) Determine particle size distribution

B) Measure density

C) Measure moisture

D) Determine hardness

Answer: A) Determine particle size distribution

80. **Size reduction** and **size separation** are —

A) Complementary processes

B) Independent processes

C) Unrelated

D) Random

Answer: A) Complementary processes

Section 9: Advantages and Limitations

81. Advantage of sieving —

- A) Simple method
- B) Quick and cheap
- C) Reliable for dry powders
- D) All of the above

Answer: D) All of the above

82. Limitation of sieving —

- A) Not suitable for $<44\ \mu\text{m}$ particles
- B) Mesh clogging
- C) Time-consuming
- D) All of the above

Answer: D) All of the above

83. Advantage of cyclone separator —

- A) No moving parts
- B) Easy maintenance
- C) Handles large volume of gas
- D) All of the above

Answer: D) All of the above

84. Limitation of cyclone separator —

- A) Low efficiency for fine dust
- B) Large space required
- C) Pressure drop
- D) All of the above

Answer: D) All of the above

85. Advantage of air separator —

- A) Adjustable air velocity
- B) Dry method
- C) Continuous operation
- D) All of the above

Answer: D) All of the above

86. Limitation of air separator —

- A) Not for sticky materials
- B) Needs precise air control
- C) Complex setup
- D) All of the above

Answer: D) All of the above

87. Advantage of elutriation —

- A) High accuracy
- B) Simple principle
- C) No mechanical parts
- D) All of the above

Answer: D) All of the above

88. Limitation of elutriation —

- A) Time-consuming
- B) For small-scale use
- C) Requires fluid medium
- D) All of the above

Answer: D) All of the above

89. Sieve clogging can be reduced by —

- A) Using ultrasonics
- B) Cleaning regularly
- C) Using air jets
- D) All of the above

Answer: D) All of the above

90. The **mesh number** increases when —

- A) Aperture decreases
- B) Aperture increases
- C) Frame size increases
- D) None

Answer: A) Aperture decreases

Section 10: Miscellaneous

91. Size separation is important for —

- A) Uniform mixing
- B) Tablet uniformity

C) Content uniformity

D) All of the above

Answer: D) All of the above

92. In elutriation, particle movement depends on —

A) Terminal velocity

B) Particle shape

C) Fluid density

D) All of the above

Answer: D) All of the above

93. Cyclone separator is used for —

A) Dust collection

B) Powder drying

C) Sterilization

D) Granulation

Answer: A) Dust collection

94. Sieve analysis gives —

A) Cumulative percentage weight

B) Median size

C) Mean size

D) All of the above

Answer: D) All of the above

95. Elutriation is a —

A) Fluid classification technique

B) Screening method

C) Mixing process

D) Milling technique

Answer: A) Fluid classification technique

96. Sieves are calibrated by —

A) Optical method

B) Standard spheres

C) Micrometer

D) All of the above

Answer: D) All of the above

97. **Standard sieves** are prepared by —

A) Wire cloth

B) Perforated metal

C) Electroforming

D) All of the above

Answer: D) All of the above

98. The **cyclone separator** efficiency is low for —

A) Particles below 5 μm

B) Particles 10–50 μm

C) Coarse powders

D) Granules

Answer: A) Particles below 5 μm

99. **Sieve No. 44** corresponds to —

A) 355 μm aperture

B) 150 μm aperture

C) 500 μm aperture

D) 250 μm aperture

Answer: B) 150 μm aperture

100. Size separation ensures —

A) Uniform product quality

B) Improved process efficiency

C) Compliance with pharmacopeial standards

D) All of the above

Answer: D) All of the above